



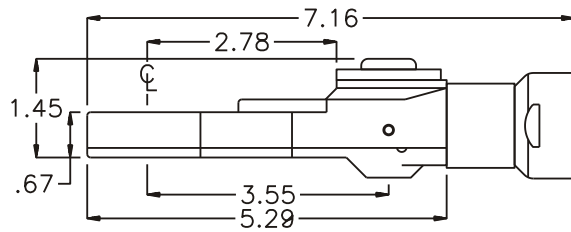
D & D PRODUCTION INC.

ASSEMBLY NO. TNR94 HEAD NO. 220R

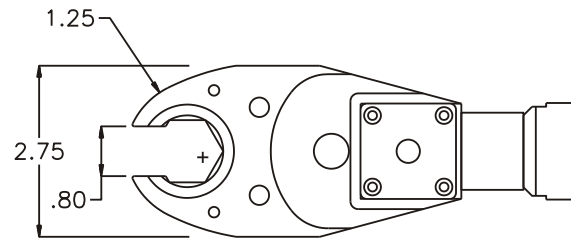
TUBE NUT ASS'Y
Rev. A
02-01-01

2500 WILLIAMS DRIVE • WATERFORD, MI • 48328 PHONE : (248) 334-2112 • FAX : (248) 334-0062

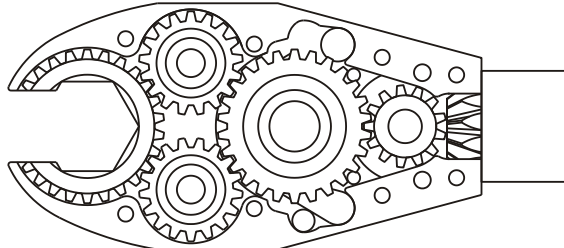
SIDE VIEW



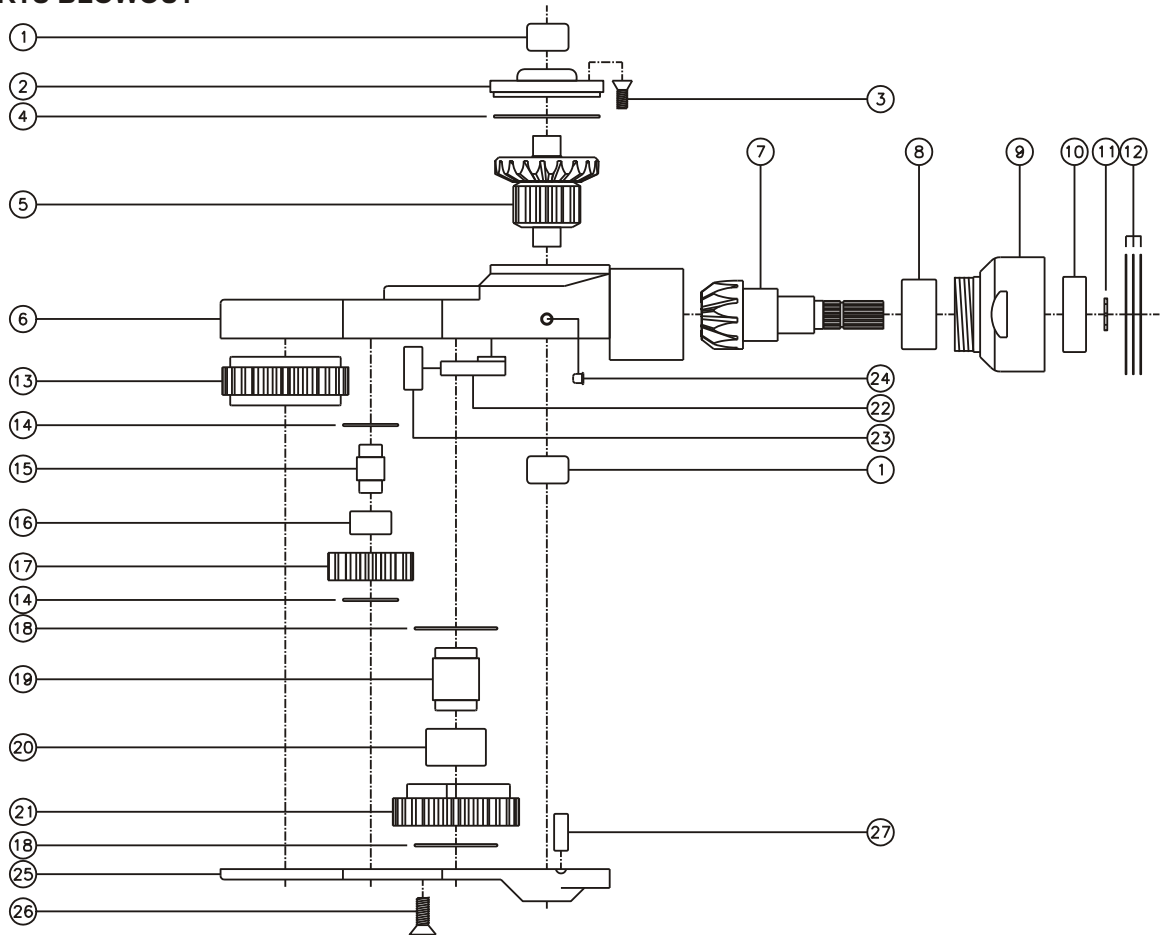
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Needle Bearing (2)	M-661	11	Snap Ring	51111	21	Cam Gear	162618i-RC
2	Cap	BC-661G2	12	Orientation Shim Set	W-5244	22	Pawl	1106i-RPS-P
3	Screw #1 (4)	S-806	13	Socket Gear	162621i-1-XX	23	Pawl Spring	RSS-0819i
4	Thrust Race	TRA-1423i	14	Thrust Race (4)	TRA-512i	24	Grease Fitting	1877
5	Bevel/Drive Gear Assembly	161348G2	15	Idler Pin (2)	IP-6521i	25	Bottom Plate	TN94P
6	Gear Housing	TN94H	16	Needle Bearing (2)	B-65i	26	Screw #2 (8)	S-1008
7	Bevel Pinion Gear	661P-H16	17	Idler Gear (2)	161712i	27	Dowel Pin (2)	DP-1208
8	Needle Bearing	HK-1812i	18	Thrust Race (2)	TRA-1018i			
9	Motor Coupling	MC-H16	19	Cam Pin	IP-10827i			
10	Ball Bearing	9100KDD	20	Needle Bearing	B-108i			