



D & D PRODUCTION INC.

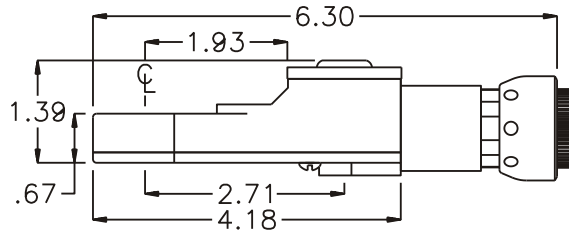
ASSEMBLY NO. TN72BL HEAD NO. 205

TUBE NUT ASS'Y
Rev. B
01-12-01

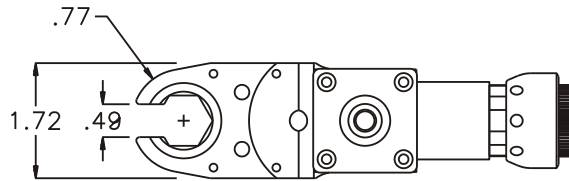
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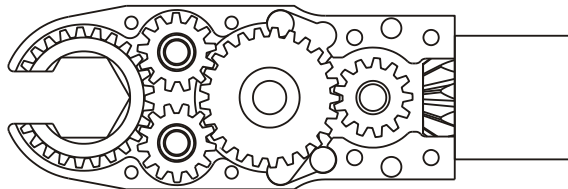
SIDE VIEW



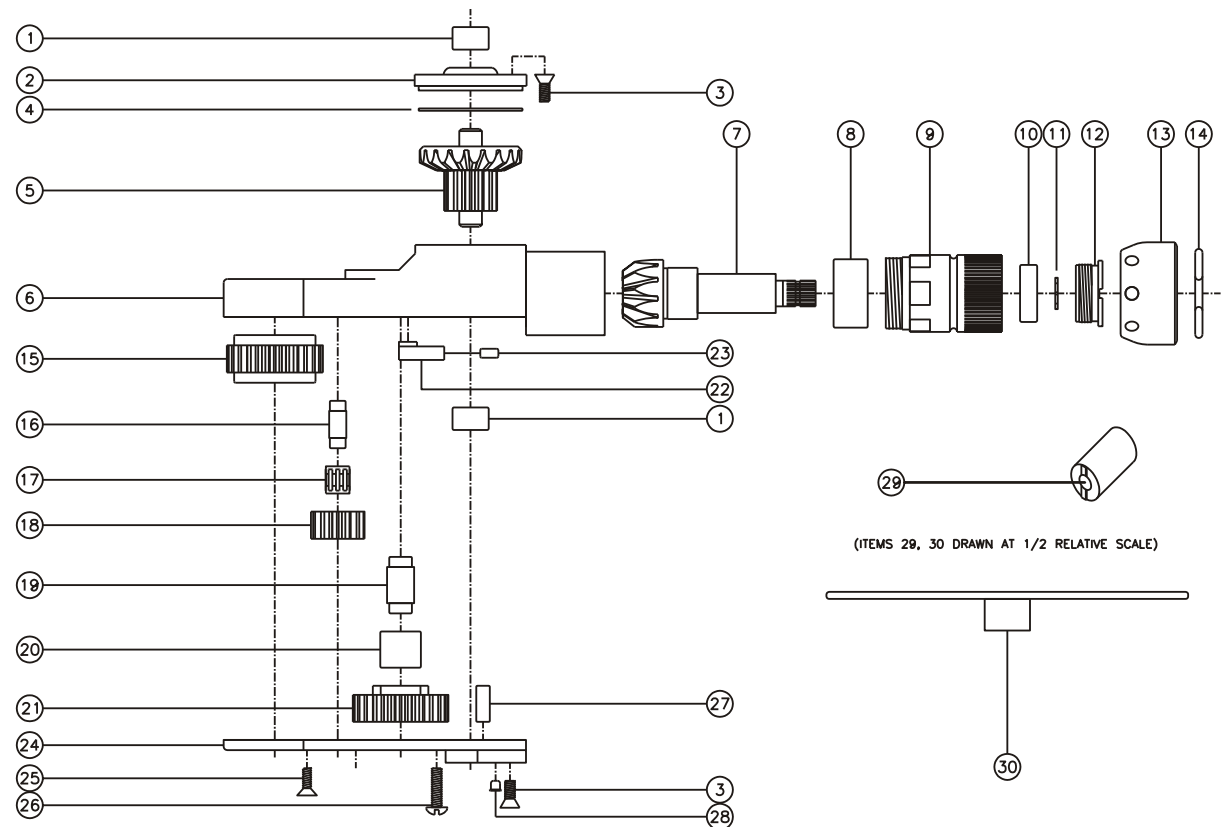
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Needle Bearing (2)	M-551	13	Motor Nut	N-0841	25	Screw #2 (4)	S-606
2	Cap	BC-661G1	14	Circlip	1021-C	26	Spring Retainer Screw (2)	S-817B
3	Screw #1 (8)	S-806	15	Socket Gear	202521i-1-XX	27	Dowel Pin (2)	DP-1208
4	Thrust Race	TRA-1423i	16	Idler Pin (2)	IP-6M21i	28	Grease Fitting	1877
5	Bevel/Drive Gear Assembly	201343G1	17	Needle Bearing (2)	K6910Mi	29	End Nut Socket (Optional)	ENT-10
6	Gear Housing	TN72BH	18	Idler Gear (2)	201312i	30	Motor Coupling Wrench (Optional)	CW-10
7	Bevel Pinion Gear	661P-10	19	Cam Pin	CP-6825i			
8	Needle Bearing	HK-1812i	20	Needle Bearing	B-68i			
9	Motor Coupling	MC-10	21	Cam Gear	202516i-C			
10	Ball Bearing	699Zi	22	Pawl	0806i-RPS-P			
11	Snap Ring	51111	23	Pawl Spring	RSS-0802i			
12	End Nut	EN-0976	24	Bottom Cover	TN72BLP			