



D & D PRODUCTION INC.

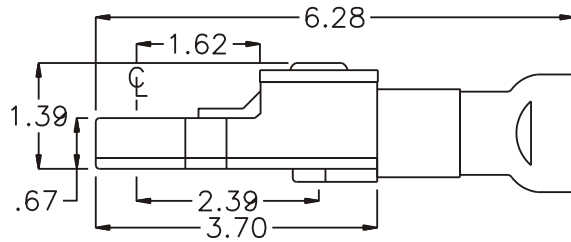
# ASSEMBLY NO. TN72 HEAD NO. 200

TUBE NUT ASS'Y  
Rev. C  
09-08-00

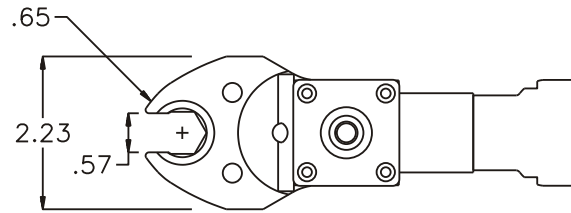
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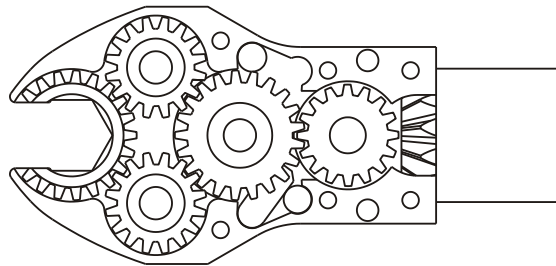
## SIDE VIEW



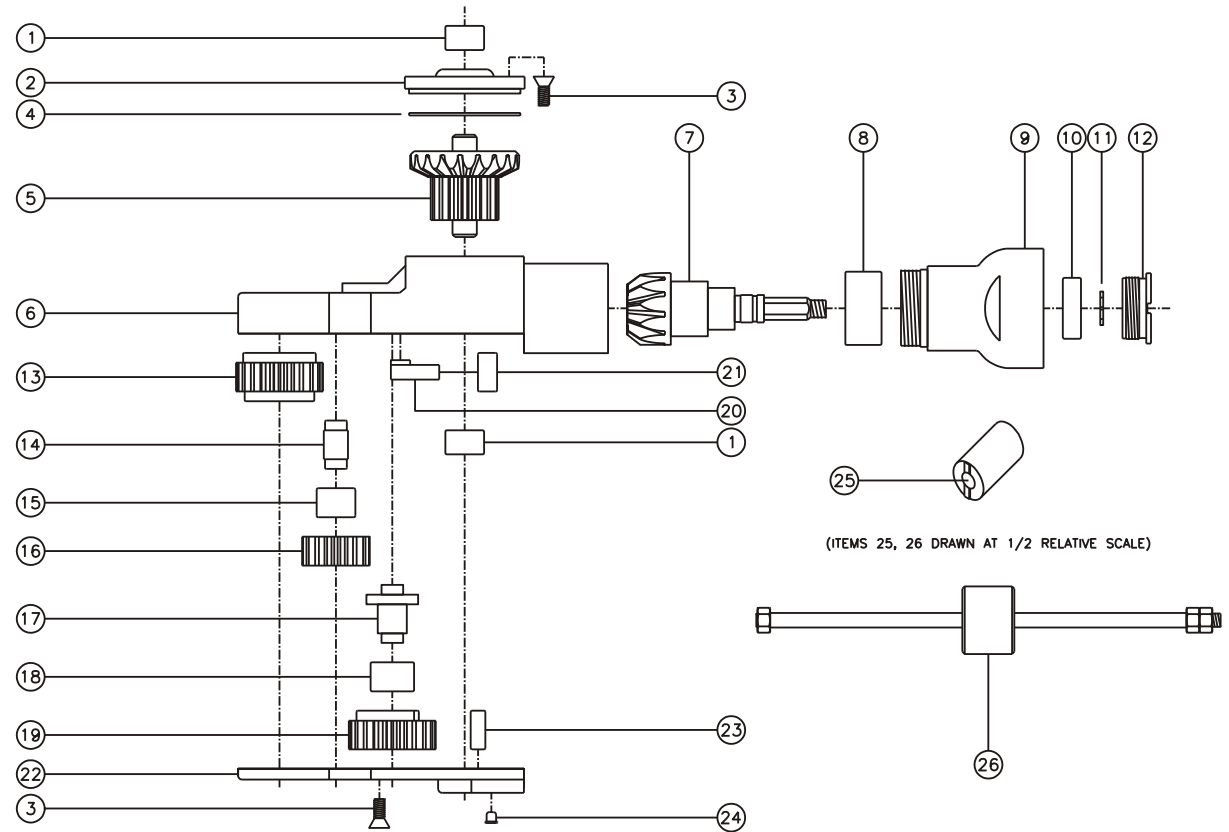
## TOP VIEW



## GEAR ASSEMBLY



## PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Needle Bearing (2)	M-551	11	Snap Ring	51111	21	Pawl Spring	RSS-0816i
2	Cap	BC-661G1	12	End Nut	EN-0976	22	Bottom Cover	TN72P
3	Screw (10)	S-806	13	Socket Gear	202120i-1-XX	23	Dowel Pin (2)	DP-1208
4	Thrust Race	TRA-1423i	14	Idler Pin (2)	IP-5620i	24	Grease Fitting	1877
5	Bevel/Drive Gear Assembly	201642G1	15	Needle Bearing (2)	B-56i	25	End Nut Socket (Optional)	ENT-10
6	Gear Housing	TN72H	16	Idler Gear (2)	201612i	26	Pinion Gear Removal Tool (Optional)	PRT-661P-M
7	Bevel Pinion Gear	661P-M	17	Cam Pin	IP-6624i			
8	Needle Bearing	HK-1812i	18	Needle Bearing	B-66i			
9	Motor Coupling	MC-M	19	Cam Gear	202116i-C			
10	Ball Bearing	699Zi	20	Pawl	0806i-RPS-P			