

D & D PRODUCTION INC.®

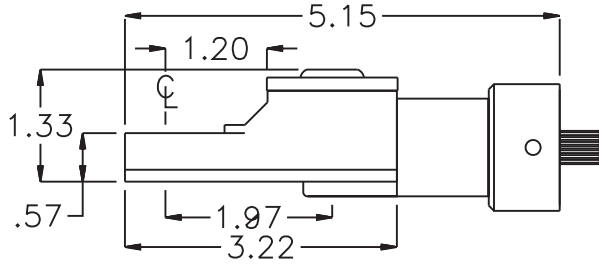
ASSEMBLY NO. TN66 HEAD NO. 177

TUBE NUT ASS'Y
Rev. A
08-27-07

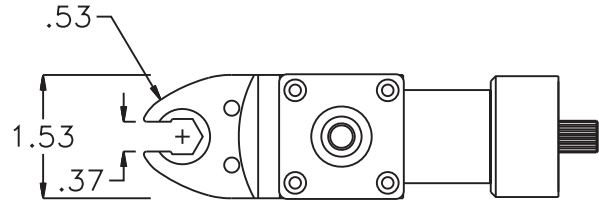
2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

PHONE : (248) 334-2112 • FAX : (248) 334-0062

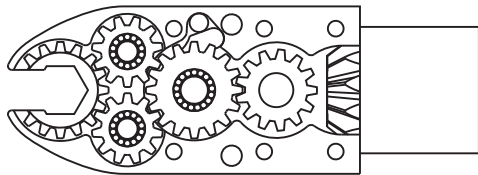
SIDE VIEW



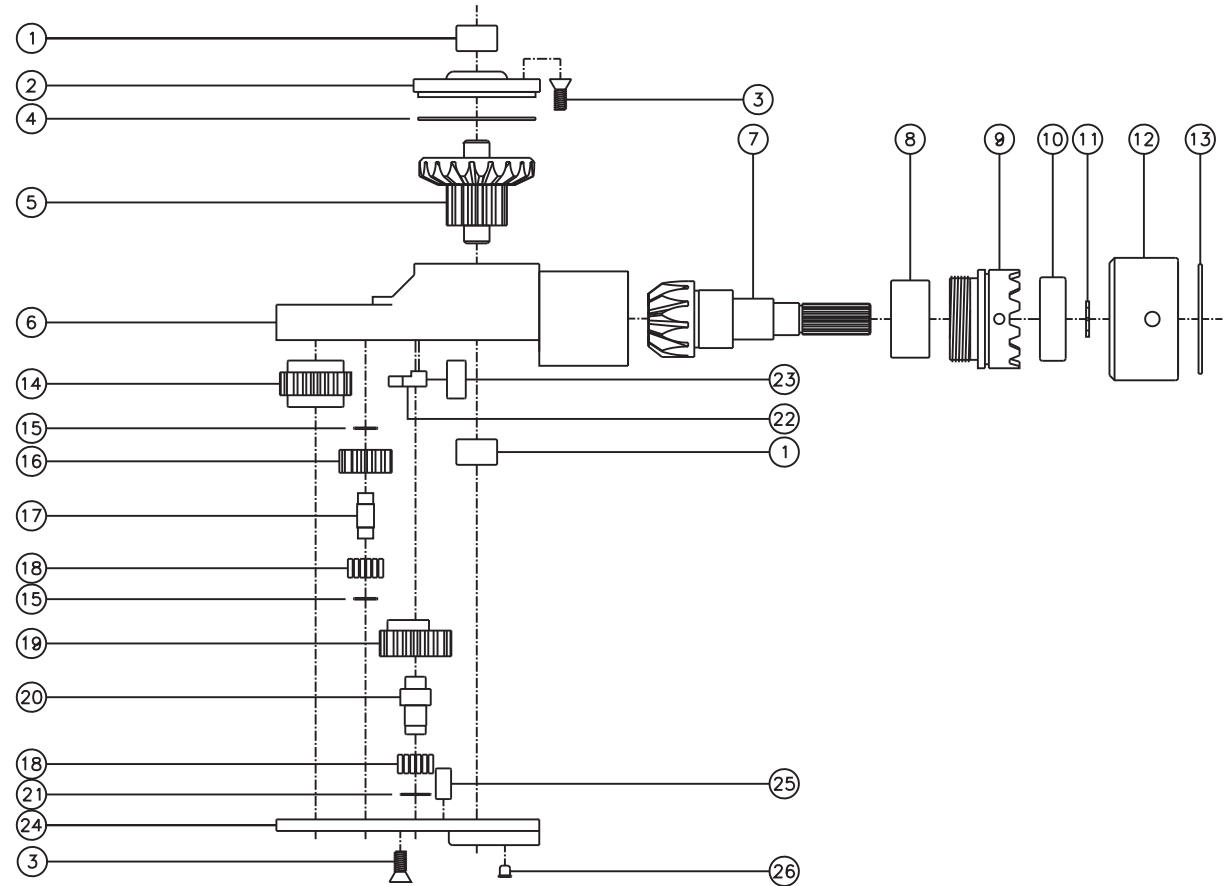
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Needle Bearing (2)	M-551	13	Retaining Ring	RS-121	25	Dowel Pin (2)	DP-1206
2	Cap	BC-661G1	14	Socket Gear	201618i-1-XX	26	Grease Fitting	1877
3	Screw (10)	S-806	15	Thrust Race (4)	W-991-020i			
4	Thrust Race	TRA-1423i	16	Idler Gear (2)	201109i			
5	Bevel/Drive Gear Assembly	201340G1	17	Idler Pin (2)	IP-0718i			
6	Gear Housing	TN66H	18	Bearing Needles (45)	LR15M58i			
7	Bevel Pinion Gear	661P-47ET	19	Cam Gear	201614i-CR			
8	Needle Bearing	HK-1812i	20	Cam Pin	IP-0821i			
9	Motor Coupling	MC-47ET	21	Thrust Race	W-1390-016i			
10	Ball Bearing	9100KDD	22	Pawl	8225i-P			
11	Snap Ring	51111	23	Pawl Spring	RSS-0815i			
12	Motor Nut	N-47ET	24	Bottom Cover	TN66P			