



D & D PRODUCTION INC.®

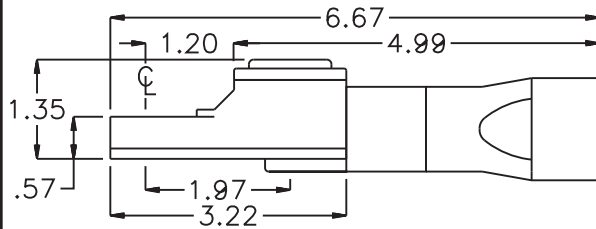
ASSEMBLY NO. TN66 HEAD NO. 189B

TUBENUT ASS'Y
Rev. A
04-24-08

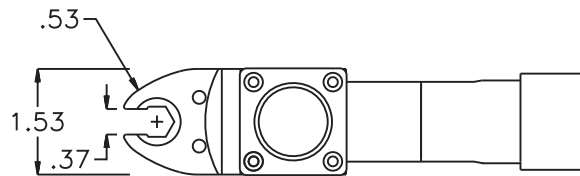
2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

PHONE : (248) 334-2112 • FAX : (248) 334-0062

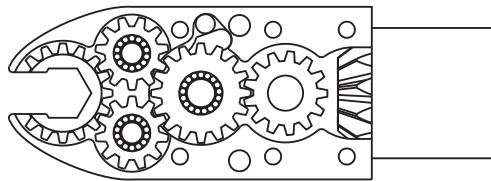
SIDE VIEW



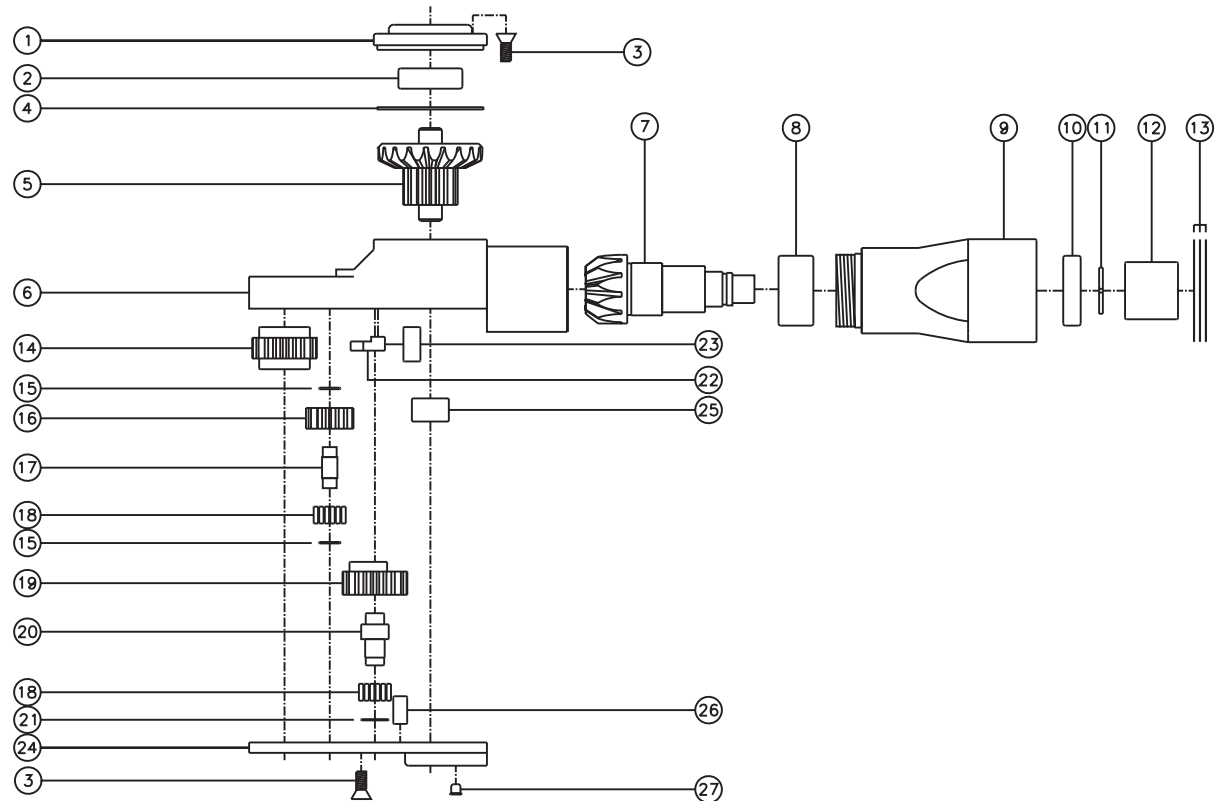
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Cap	BC-661G1B	11	Snap Ring	SHF-43	21	Thrust Race	W-1390-016i
2	Ball Bearing	38KD	12	Drive Shaft	DS-062526	22	Pawl	8225i-P
3	Screw (10)	S-806	13	Shim Set	W-47ES48D3	23	Pawl Spring	RSS-0815i
4	Thrust Race	TRA-1423i	14	Socket Gear	201618i-1-XX*	24	Bottom Cover	TN66P
5	Bevel/Drive Gear Assy.	201340BG1	15	Thrust Race (4)	W-991-020i	25	Needle Bearing	M-551
6	Gear Housing	TN66H	16	Idler Gear (2)	201109i	26	Dowel Pin (2)	DP-1206
7	Bevel Pinion Gear	661P-48D3	17	Idler Pin (2)	IP-0718i	27	Grease Fitting	1877
8	Needle Bearing	HK-1812	18	Bearing Needles (45)	LR15M58i	28		
9	Motor Coupling	MC-47ES48D3	19	Cam Gear	201614i-CR	29		
10	Ball Bearing	6901	20	Cam Pin	IP-0821i	30		