

D & D PRODUCTION INC. ®

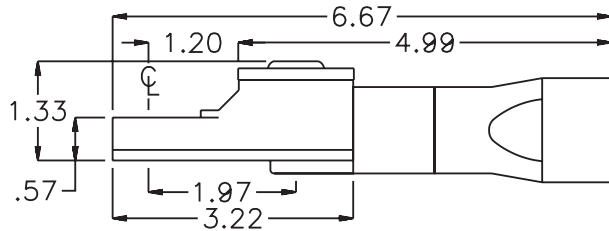
ASSEMBLY NO. TN66 HEAD NO. 189A

TUBENUT ASS'Y
Rev. A
04-04-06

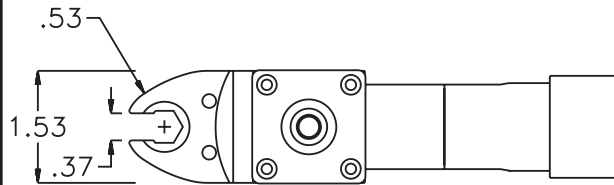
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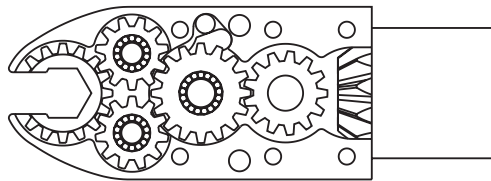
SIDE VIEW



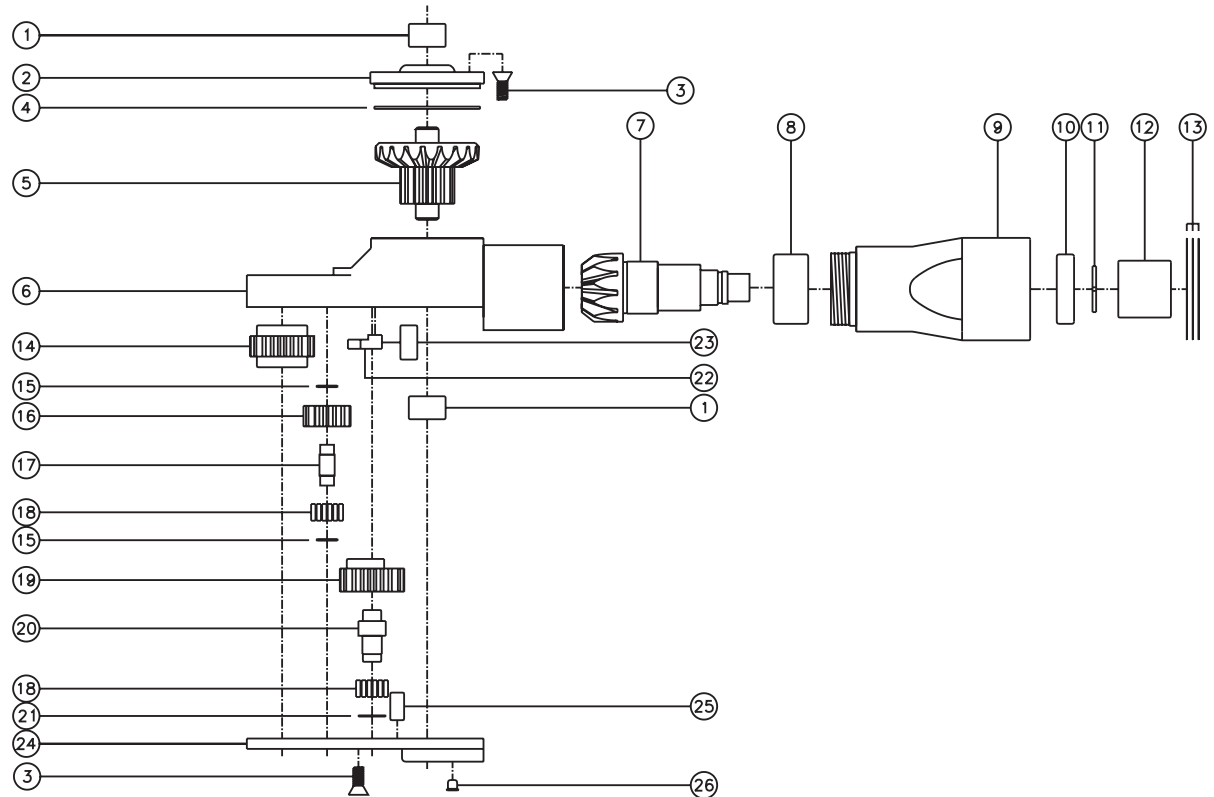
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Needle Bearing (2)	M-551	11	Snap Ring	SHF-43	21	Thrust Race	W-1390-016i
2	Cap	BC-661G1	12	Drive Shaft	DS-062526	22	Pawl	8225i-P
3	Screw (10)	S-806	13	Shim Set	W-47ES48D3	23	Pawl Spring	RSS-0815i
4	Thrust Race	TRA-1423i	14	Socket Gear	201618i-1-XX*	24	Bottom Cover	TN66P
5	Bevel/Drive Gear Assy.	201340G1	15	Thrust Race (4)	W-991-020i	25	Dowel Pin (2)	DP-1206
6	Gear Housing	TN66H	16	Idler Gear (2)	201109i	26	Grease Fitting	1877
7	Bevel Pinion Gear	661P-48D3	17	Idler Pin (2)	IP-0718i	27		
8	Needle Bearing	HK-1812	18	Bearing Needles (45)	LR15M58i	28		
9	Motor Coupling	MC-47ES48D3	19	Cam Gear	201614i-CR	29		
10	Ball Bearing	6901	20	Cam Pin	IP-0821i	30		