



D & D PRODUCTION INC.

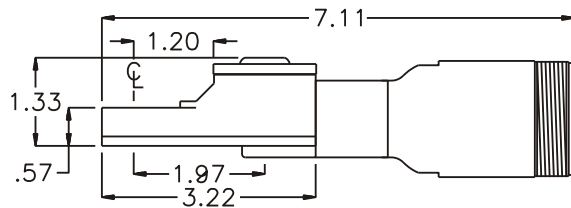
ASSEMBLY NO. TN66 HEAD NO. 180

TUBE NUT ASS'Y
Rev. B
12-06-01

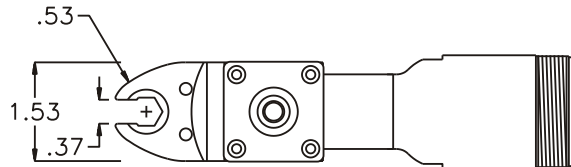
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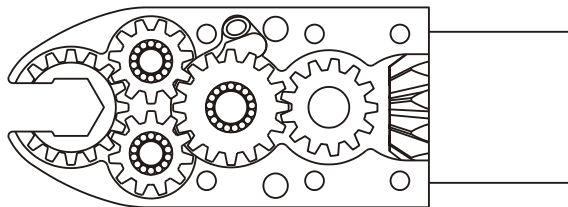
SIDE VIEW



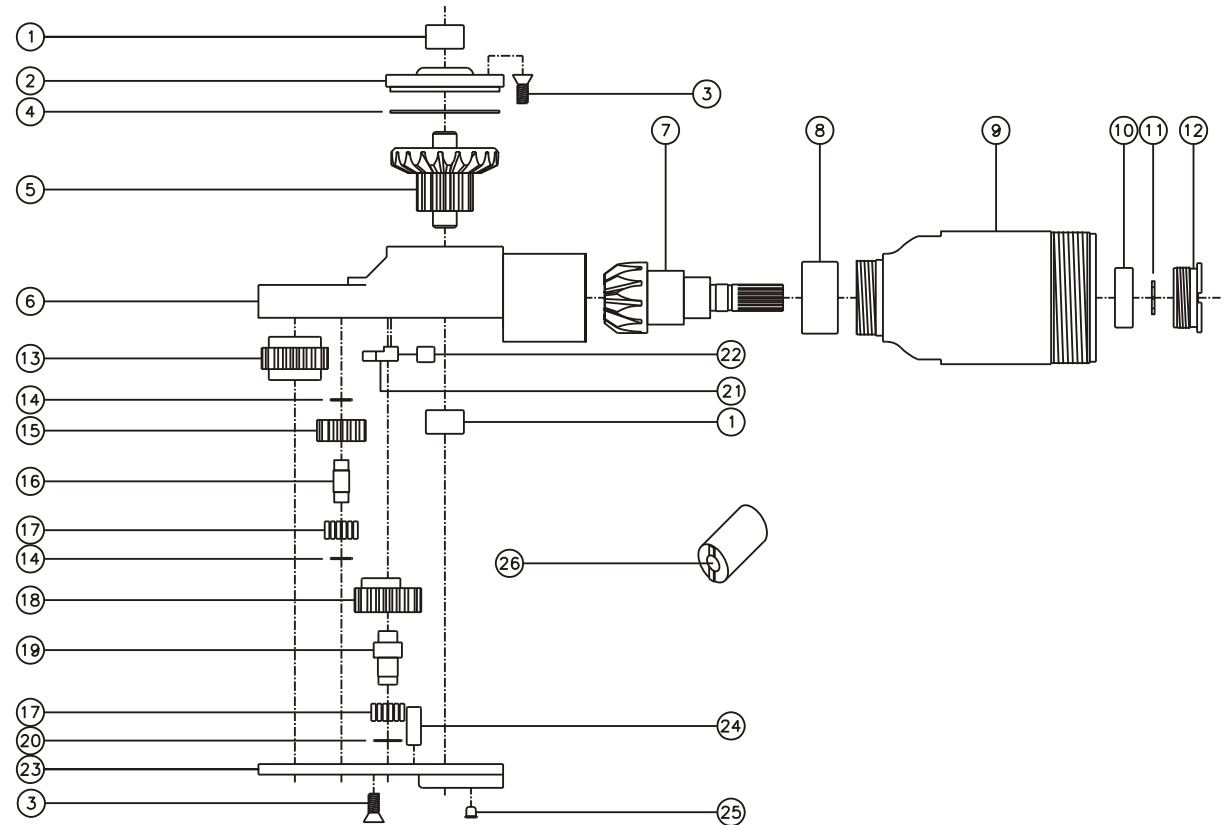
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Needle Bearing (2)	M-551	11	Snap Ring	51111	21	Pawl	8225i-P
2	Cap	BC-661G1	12	End Nut	EN-0976	22	Pawl Spring	RS-0815i
3	Screw (10)	S-806	13	Socket Gear	201618i-1-XX	23	Bottom Cover	TN66P
4	Thrust Race	TRA-1423i	14	Thrust Race (4)	W-991-020i	24	Dowel Pin (2)	DP-1208
5	Bevel/Drive Gear Assembly	201340G1	15	Idler Gear (2)	201109i	25	Grease Fitting	1877
6	Gear Housing	TN66H	16	Idler Pin (2)	IP-0718i	26	End Nut Socket (Optional)	ENT-10
7	Bevel Pinion Gear	661P-66	17	Bearing Needles (45)	LR15M58i			
8	Needle Bearing	HK-1812i	18	Cam Gear	201614i-CR			
9	Motor Coupling	MC-6645	19	Cam Pin	IP-0821i			
10	Ball Bearing	699Zi	20	Thrust Race	W-1390-016i			