



D & D PRODUCTION INC.®

# TUBE NUT ASSEMBLY

December 5, 2007

2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

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## MINIMUM RECOMMENDED SPARE PARTS ASSEMBLY NO. 342621-00 HEAD NO. 8422

ITEM	DESCRIPTION	PART NO.	1 TOOL	2 TOOLS	5 TOOLS
	Complete Assembly *	342621-00			
1	Motor**	HFT-060M80-A-01A			
2	Angle Head Adapter	HA-3219-060M80	1	1	1
3	Gear Housing (Top)	342621-00-H	1	1	2
4	Dowel Pin #1 (2)	DP-1006	2	2	4
5	Socket Gear	202226-1-XX***	1	2	3
6	Idler Pin (2)	IP-5726B	2	2	2
7	Needle Bearing (2)	B-57	2	4	6
8	Idler Gear (2)	201616B	2	4	6
9	Pawl	0806-RPS-P	1	1	2
10	Pawl Spring	RSS-0811	1	2	3
11	Drive Cam Gear	202223-12SDC	1	2	3
12	Needle Bearing	B-86	2	2	4
13	Drive Gear Pin	TP-8623	1	1	2
14	Gear Housing (Bottom)	342621-00-P	1	1	2
15	Grease Fitting	1877	0	0	0
16	Screw (4)	S-816SH	4	4	8
17	Dowel Pin #2 (2)	DP-1216	2	2	4

INITIAL GUIDE TO NUMBER OF SPARE PARTS REQUIRED FOR GENERAL REPAIRS. ADJUST AS NECESSARY.

NOTES: \*SPARE COMPLETE ASSEMBLY QUANTITY TO BE DETERMINED BY CRITICALITY OF USAGE.

\*\*ADDITIONAL MOTORS SUPPLIED BY MOTOR DISTRIBUTOR.

\*\*\*SOCKET GEAR SUFFIX ("XX") DEPENDENT ON HEX SIZE AND OTHER MODIFIERS.