

D & D PRODUCTION INC.®

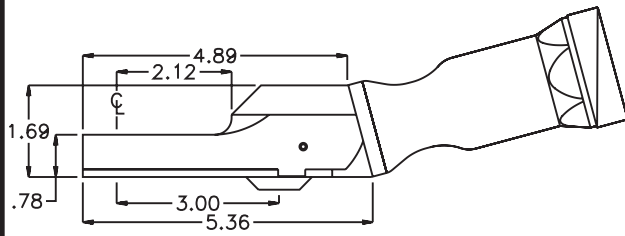
# ASSEMBLY NO. CF154 HEAD NO. 106D

CROWFOOT ASS'Y  
Rev. A  
10-31-06

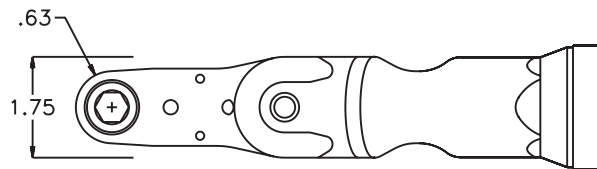
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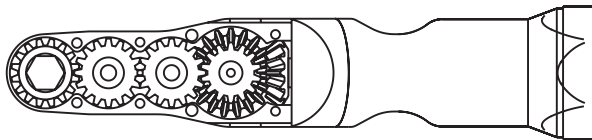
## SIDE VIEW



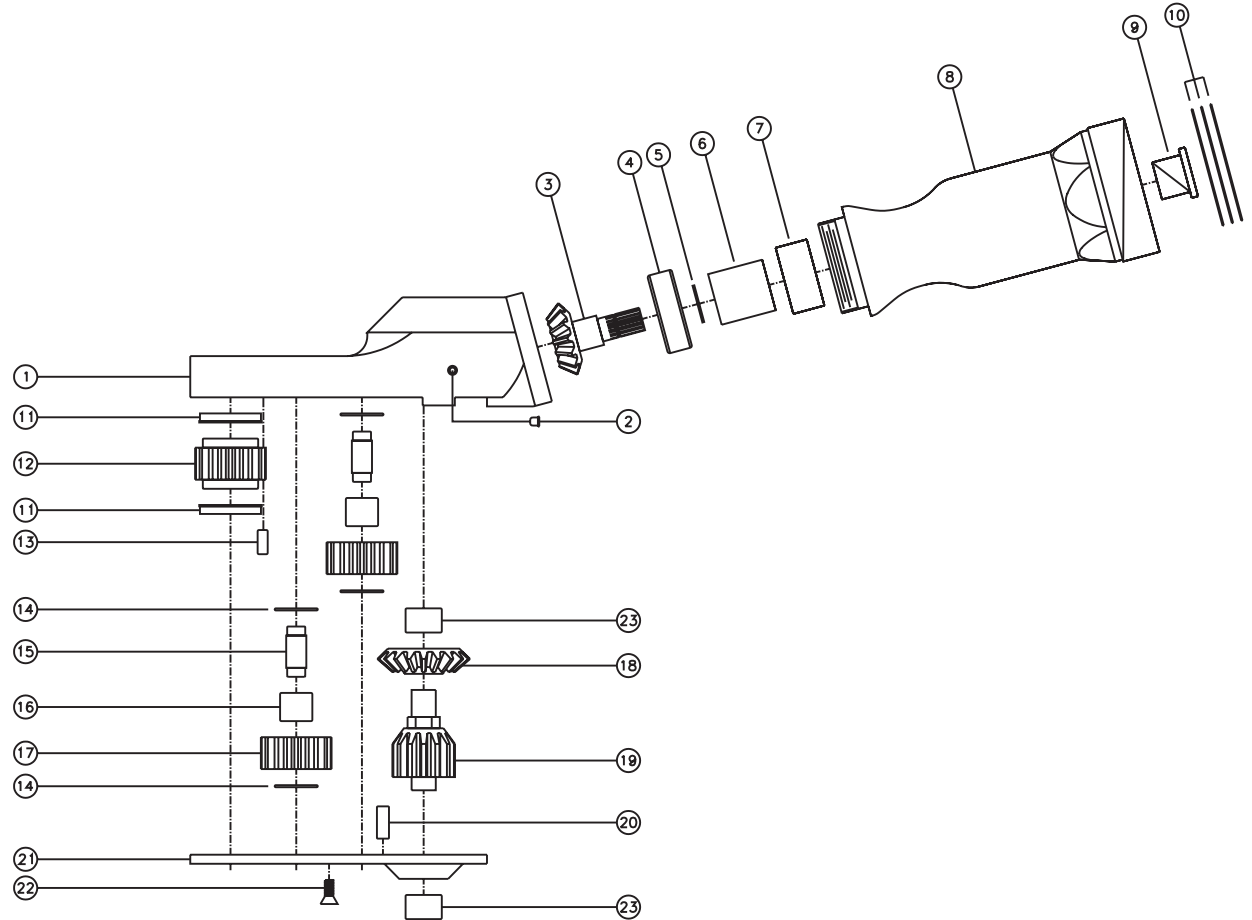
## TOP VIEW



## GEAR ASSEMBLY



## PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Gear Housing	CF154-H2	11	Bushing (2)	A-5509	21	Bottom Plate	CF154-P
2	Grease Fitting	1877	12	Socket Gear	161625S-XX	22	Screw (4)	S-806
3	Bevel Pinion Gear	151-P	13	Dowel Pin #1 (2)	DP-1006	23	Needle Bearing (2)	M-661
4	Ball Bearing	201KD	14	Thrust Race (4)	TRA-512M1	24		
5	Snap Ring	SH-37	15	Idler Pin (2)	IP-5725B	25		
6	Drive Shaft	DS-S062628	16	Needle Bearing (2)	B-57i	26		
7	Needle Bearing	B-138	17	Idler Gear (2)	161616S2	27		
8	Motor Coupling	MC15-ECS-70	18	Bevel Gear	151-G	28		
9	Bushing	Customer Supplied	19	Drive Gear	161425-DG	29		
10	Orientation Shim Set	W-ECS70	20	Dowel Pin #2 (2)	DP-1208	30		