



# ASSEMBLY NO. 643064-00

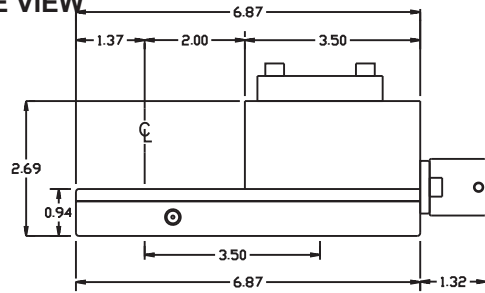
## HEAD NO. 8855

TUBENUT ASS'Y  
Rev. A  
06-2-08

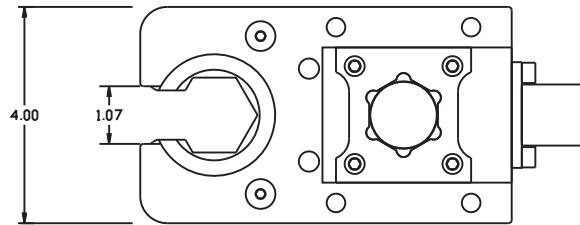
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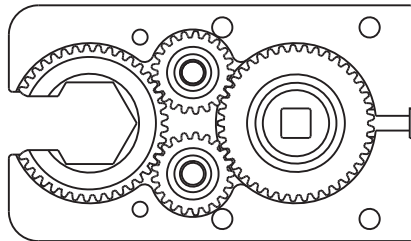
### SIDE VIEW



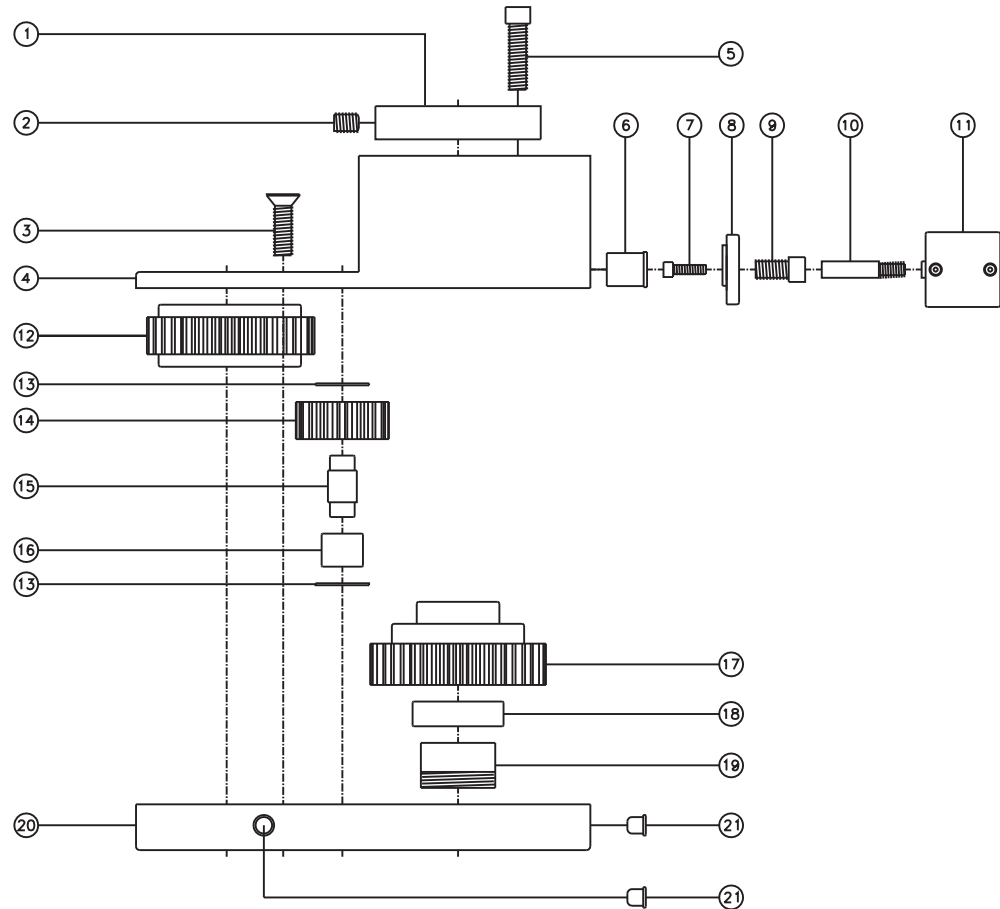
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Motor Bracket	MP-8855	11	Air Cylinder	R12x1/2	21	Grease Fitting (2)	1885
2	Set Screw (2)	SS-1406	12	Socket Gear	164130-1-XX			
3	Screw #1 (2)	S-1412	13	Thrust Race (4)	TRA-613			
4	Gear Housing (Top)	643064-00-H	14	Idler Gear (2)	162118			
5	Screw #2 (4)	S-1416SH	15	Idler Pin (2)	IP-7830			
6	Bushing	A-14F19	16	Needle Bearing (2)	B-78			
7	Screw #3 (2)	S-608SH	17	Drive Cam Gear	164140-12SD			
8	Mounting Flange	FL-R12	18	Needle Bearing	B-186			
9	Screw #4 (2)	S-1408SH	19	Drive Cam Pin	TP-18623			
10	Pawl	14S14-P	20	Gear Housing (Bottom)	643064-00-P			