



D & D PRODUCTION INC.

# ASSEMBLY NO. 633447-00

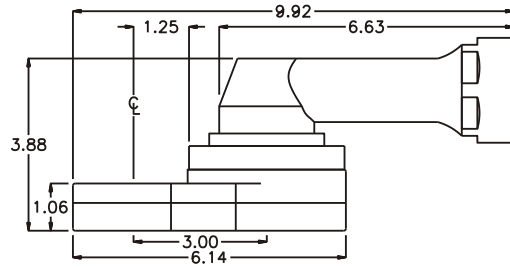
## HEAD NO. 8850

CROWFOOT ASS'Y  
Rev. A  
04-19-01

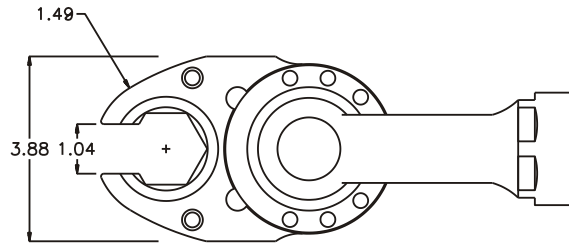
2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

PHONE : (248) 334-2112 • FAX : (248) 334-0062

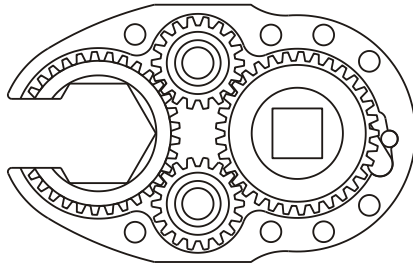
### SIDE VIEW



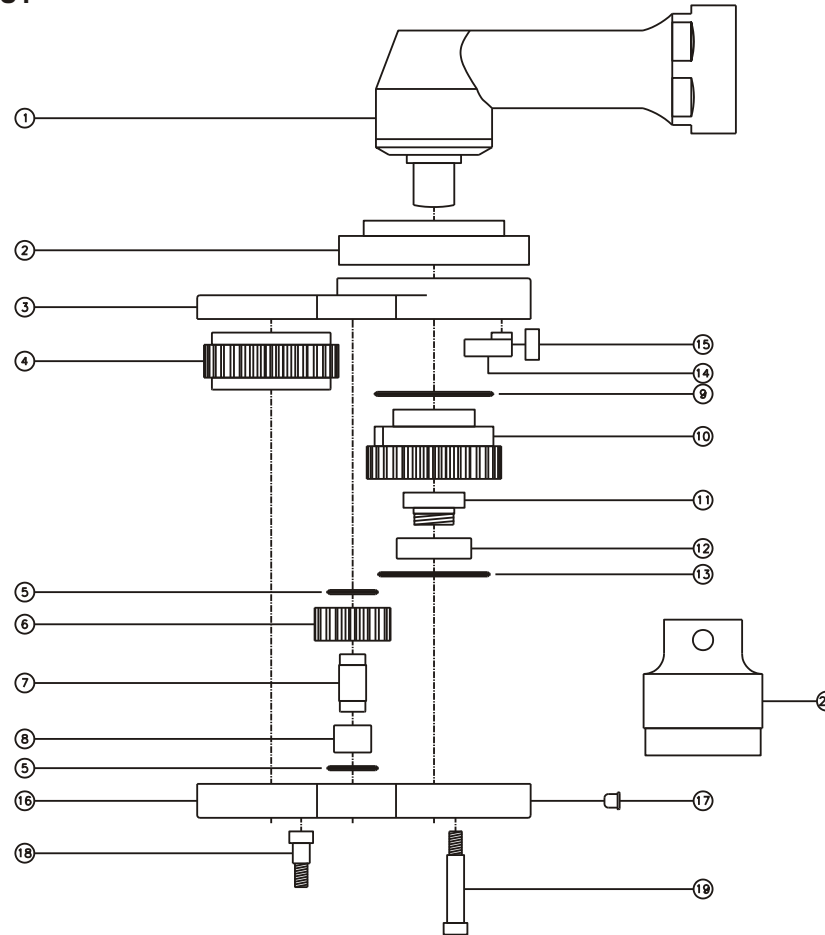
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	GD AH6	11	Drive Cam Pin	TP-18619			
2	Angle Head Adapter	RA-B3-AH6	12	Needle Bearing	B-186			
3	Gear Housing (Top)	633447-00-H	13	Thrust Bearing	NTA-2233			
4	Socket Gear	143334-1-XX	14	Pawl	1110-PS-P			
5	Thrust Bearing (4)	NTA-815	15	Pawl Spring	RSS-0818			
6	Idler Gear (2)	141819	16	Gear Housing (Bottom)	633447-00-P			
7	Idler Pin (2)	IP-8834	17	Grease Fitting	1885			
8	Needle Bearing (2)	B-88	18	Shoulder Bolt #1 (2)	SB-506			
9	Thrust Bearing	NTA-2435	19	Shoulder Bolt #2 (6)	SB-520			
10	Drive Cam Gear	143341-34SDC	20	Bearing Cap Removal Tool	BCS-AH6			