



D & D PRODUCTION INC.®

ASSEMBLY NO. 632435-00

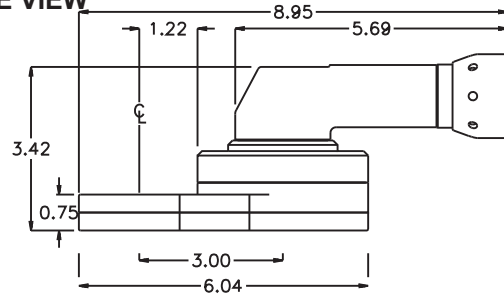
HEAD NO. 8831

TUBE NUT ASS'Y
Rev. A
08-06-07

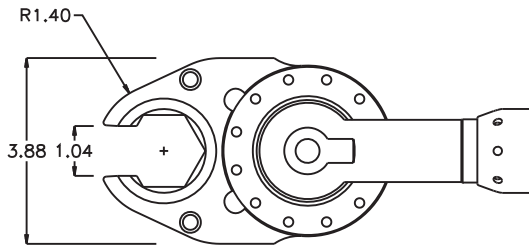
2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

PHONE : (248) 334-2112 • FAX : (248) 334-0062

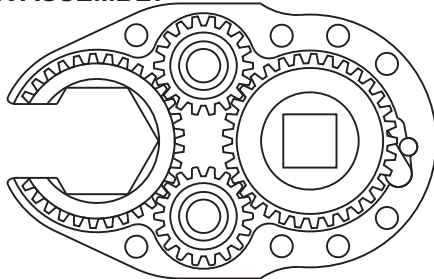
SIDE VIEW



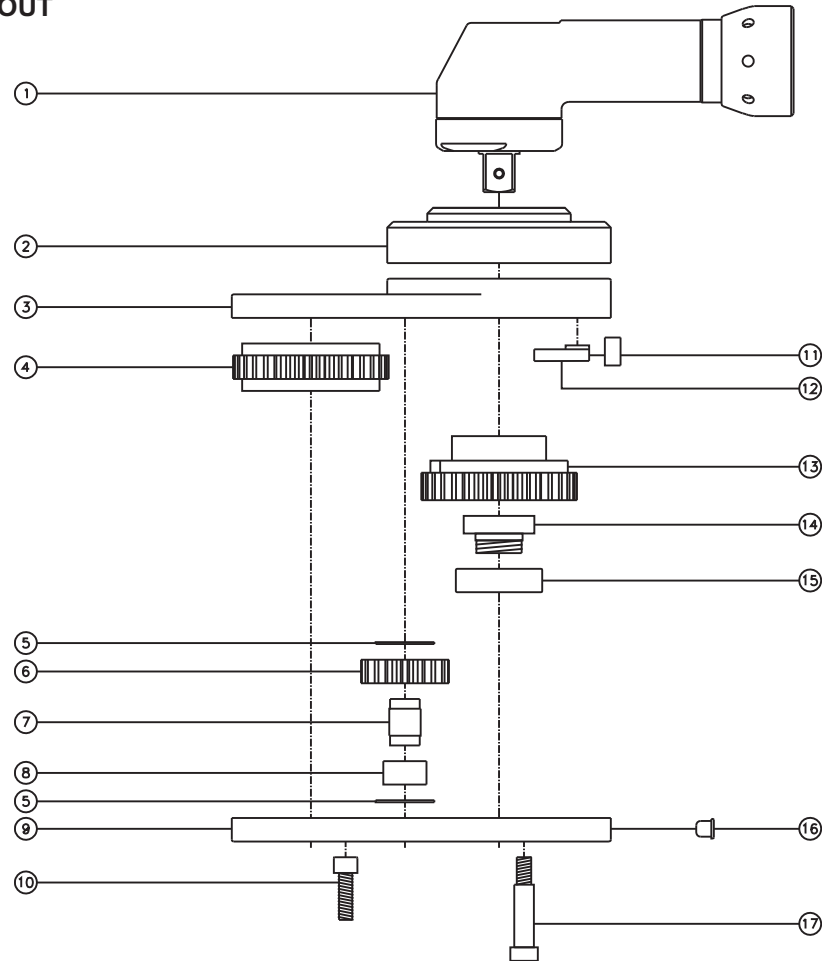
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	A/C 13L	11	Pawl Spring	RSS-0814			
2	Angle Head Adapter	HA-5728-13	12	Pawl	1106-PS-P			
3	Gear Housing (Top)	632435-00-H	13	Drive Cam Gear	143332-12SDC			
4	Socket Gear	143324-1-XX	14	Drive Cam Pin	TP-18619			
5	Thrust Race (4)	TRA-815	15	Needle Bearing	B-186			
6	Idler Gear (2)	141812	16	Grease Fitting	1885			
7	Idler Pin (2)	IP-8624	17	Shoulder Bolt (6)	SB-516			
8	Needle Bearing (2)	B-86						
9	Gear Housing (Bottom)	632435-00-P						
10	Screw (2)	S-1408SH						