



D & D PRODUCTION INC.®

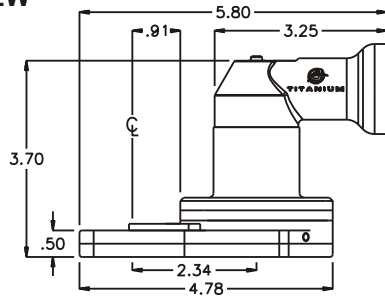
ASSEMBLY NO. 481639-00

HEAD NO. 8660

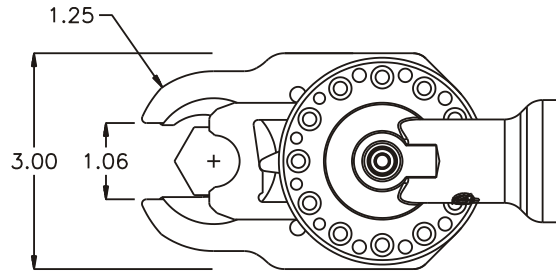
TUBE NUT ASS'Y
Rev. A
02-15-03

2500 WILLIAMS DRIVE • WATERFORD, MI • 48328 PHONE : (248) 334-2112 • FAX : (248) 334-0062

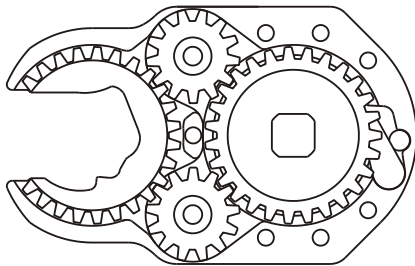
SIDE VIEW



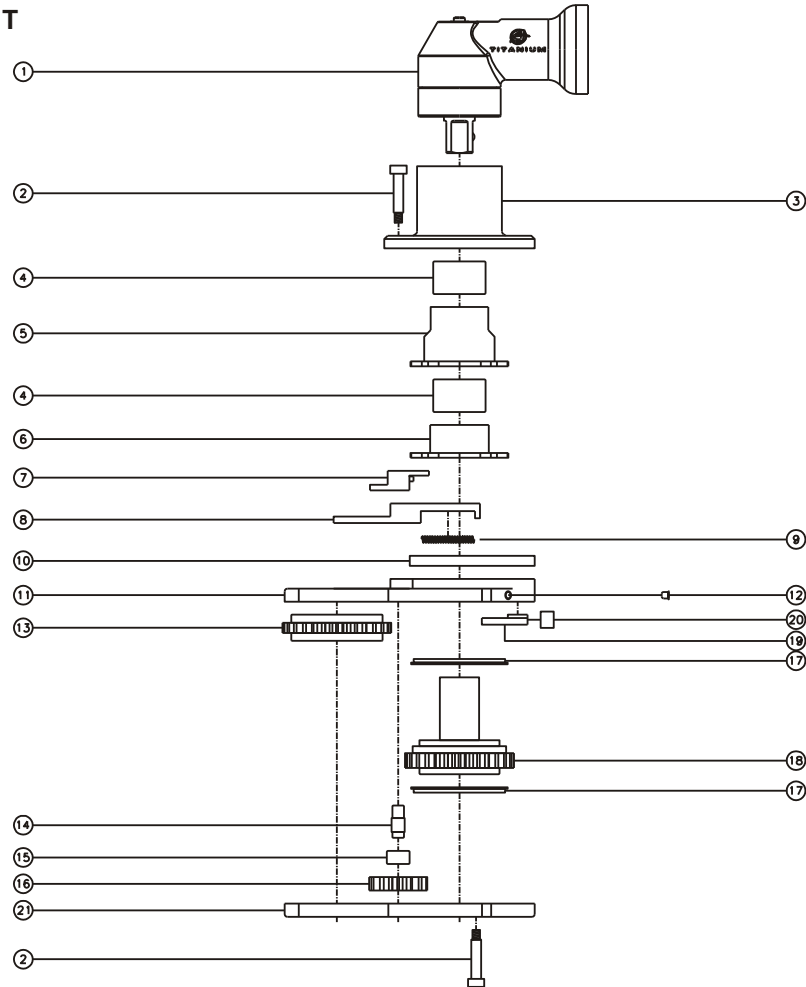
TOP VIEW



GEAR ASSEMBLY



PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	AEN 3060	11	Gear Housing (Top)	481639-00-H	21	Gear Housing (Bottom)	481639-00-P
2	Shoulder Bolt (7)	SB-312	12	Grease Fitting	1877			
3	Quick Drive Adapter	QDA-1	13	Socket Gear	142716-1-QDXX			
4	Needle Bearing (2)	RC-121610-FS	14	Idler Pin (2)	IP-4420			
5	Upper Rotor	R-303603	15	Needle Bearing (2)	B-44			
6	Lower Rotor	R-302003	16	Idler Gear (2)	141308			
7	Pivot Arm	PA-2728	17	Bushing (2)	A-10007			
8	Slide	SL-1S-XX	18	Drive Cam Gear	142762-12USDC			
9	Slide Spring (2)	CS-0432	19	Pawl	1104A-PS-P			
10	Quick Drive Housing	QDH-1	20	Pawl Spring	RSS-0810			