



# ASSEMBLY NO. 441531-1

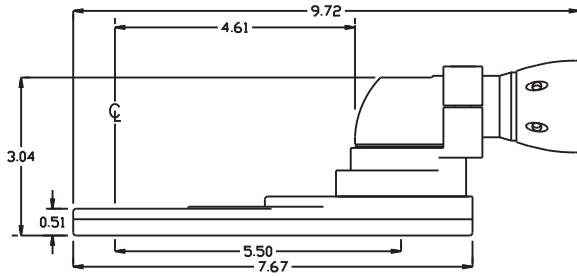
## HEAD NO. 8621

TUBENUT ASS'Y  
Rev. A  
06-16-10

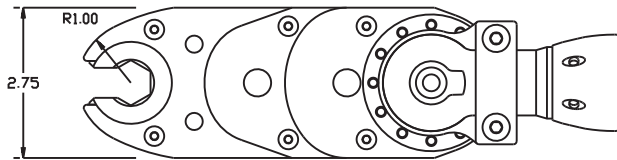
2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

PHONE : (248) 334-2112 • FAX : (248) 334-0062

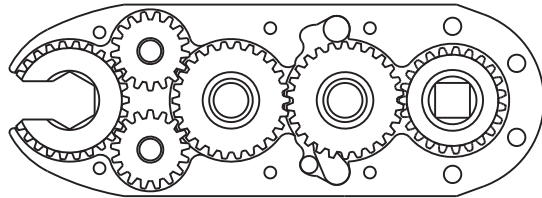
### SIDE VIEW



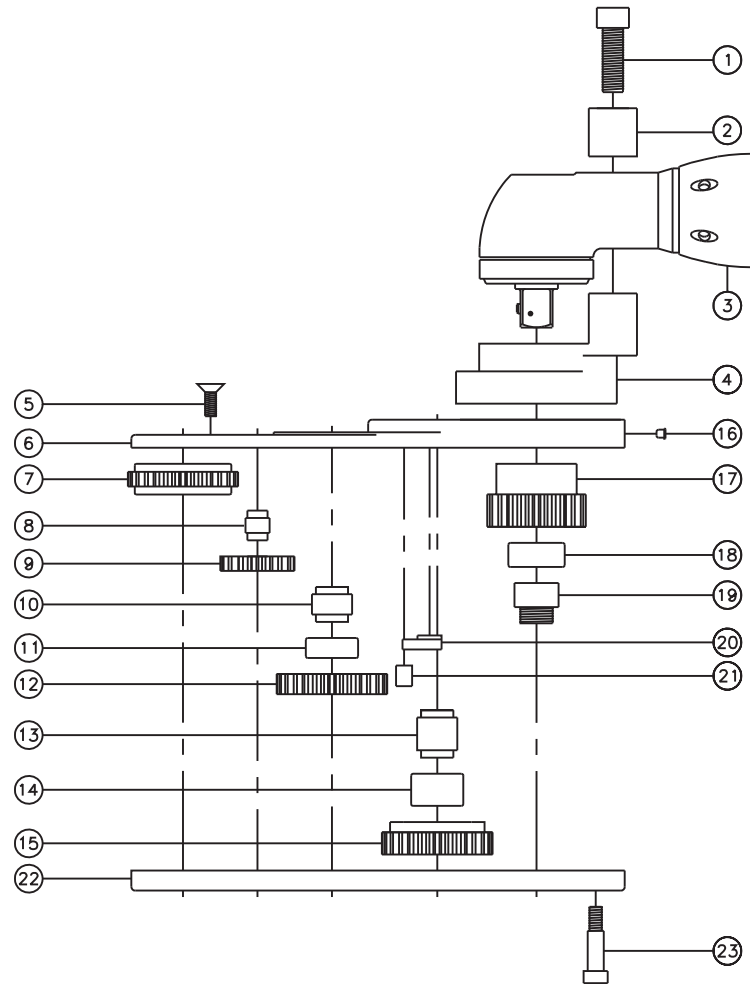
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Screw #1 (2)	S-516SH	11	Needle Bearing	B-105	21	Pawl Spring	RSS-0810
2	Yoke	FA-4019MC-ST61-13	12	Large Idler Gear	162610	22	Gear Housing (Bottom)	441531-1-P
3	Angle Head	ETV ST61-100-13	13	Cam Pin	IP-10524	23	Shoulder Bolt (4)	SB-410
4	Adapter	FA-4019MB-ST61-13	14	Needle Bearing	B-108			
5	Screw #2 (6)	S-1008	15	Cam Gear	162616-C			
6	Gear Housing (Top)	441531-1-H	16	Grease Fitting	1877			
7	Socket Gear	162615-1-XX	17	Drive Gear	162331-12SD			
8	Small Idler Pin (2)	IP-1215B	18	Needle Bearing	B-116			
9	Small Idler Gear (2)	161707	19	Drive Gear Pin	TP-11620			
10	Large Idler Pin	IP-10517	20	Pawl	1105B-RPS-P			