



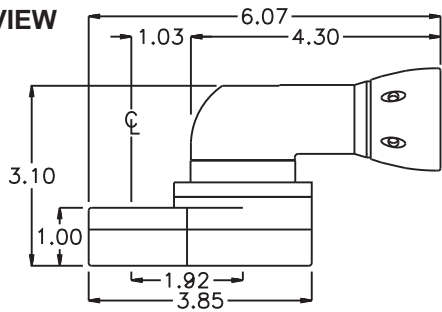
# ASSEMBLY NO. 383227A-00

## HEAD NO. 8604B

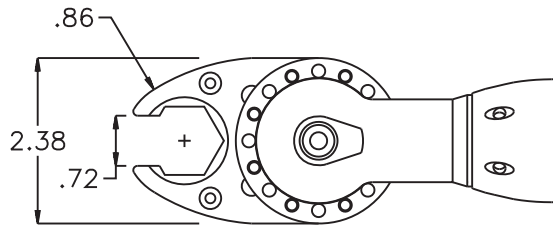
TUBE NUT ASS'Y  
Rev. A  
04-27-10

2500 WILLIAMS DRIVE • WATERFORD, MI • 48328      PHONE : (248) 334-2112 • FAX : (248) 334-0062

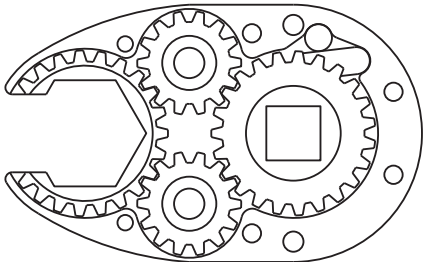
**SIDE VIEW**



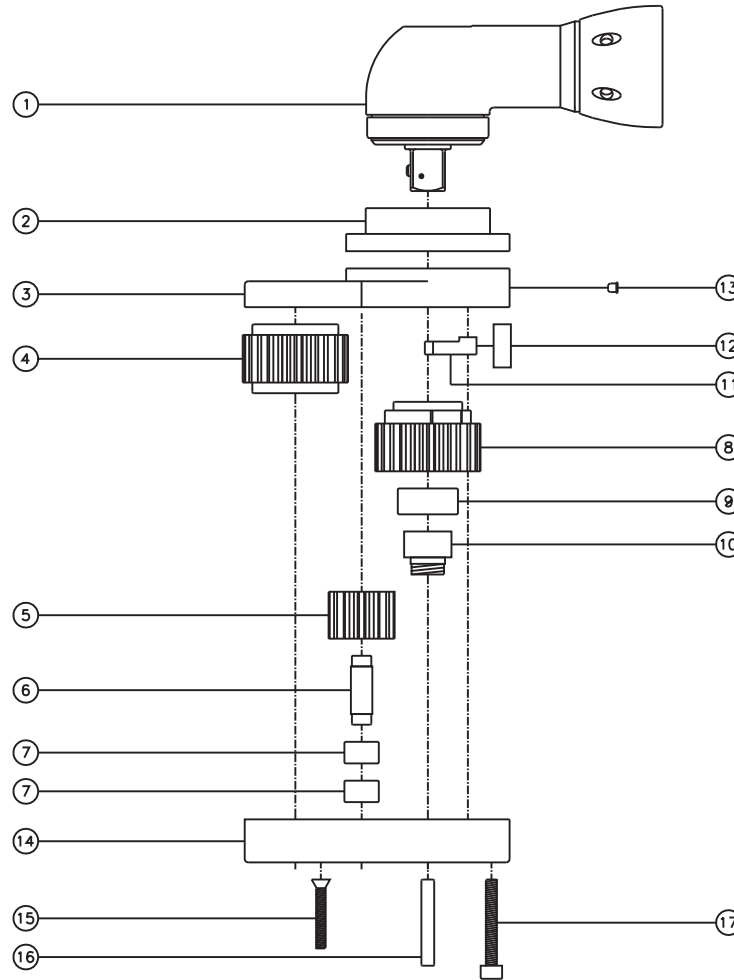
**TOP VIEW**



**GEAR ASSEMBLY**



**PARTS BLOWOUT**



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	ETV ST61-100-13	11	Pawl	1006-RPS-P			
2	Angle Head Adapter	HA-3808B-13	12	Pawl Spring	RSS-0820			
3	Gear Housing (Top)	383227A-00-H	13	Grease Fitting	1877			
4	Socket Gear	162332-1-XX	14	Gear Housing (Bottom)	383227A-00-P			
5	Idler Gear (2)	161422	15	Screw #1 (2)	S-816			
6	Idler Pin (2)	IP-5532	16	Dowel Pin (2)	DP-1220			
7	Needle Bearing (4)	B-55	17	Screw #2 (4)	S-1020SH			
8	Drive Cam Gear	162332-SDC						
9	Needle Bearing	B-116						
10	Drive Pin	TP-11620						