



D & D PRODUCTION INC.®

# ASSEMBLY NO. 272520DB-2

## HEAD NO. 1488

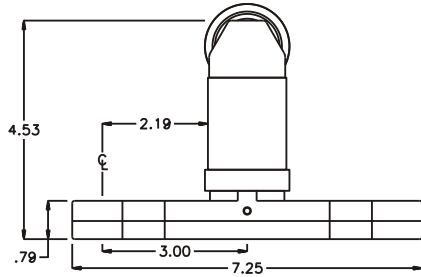
CROWFOOT ASS'Y  
Rev. A  
10-21-02

2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

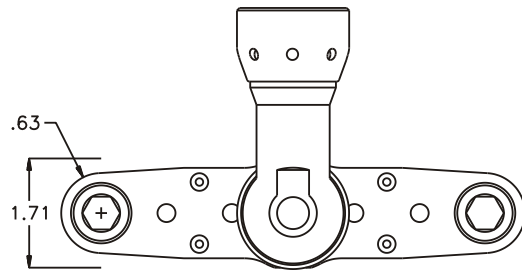
PHONE : (248) 334-2112

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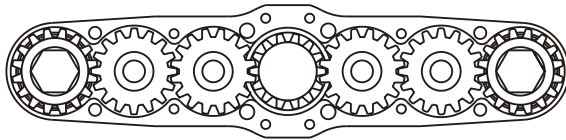
### SIDE VIEW



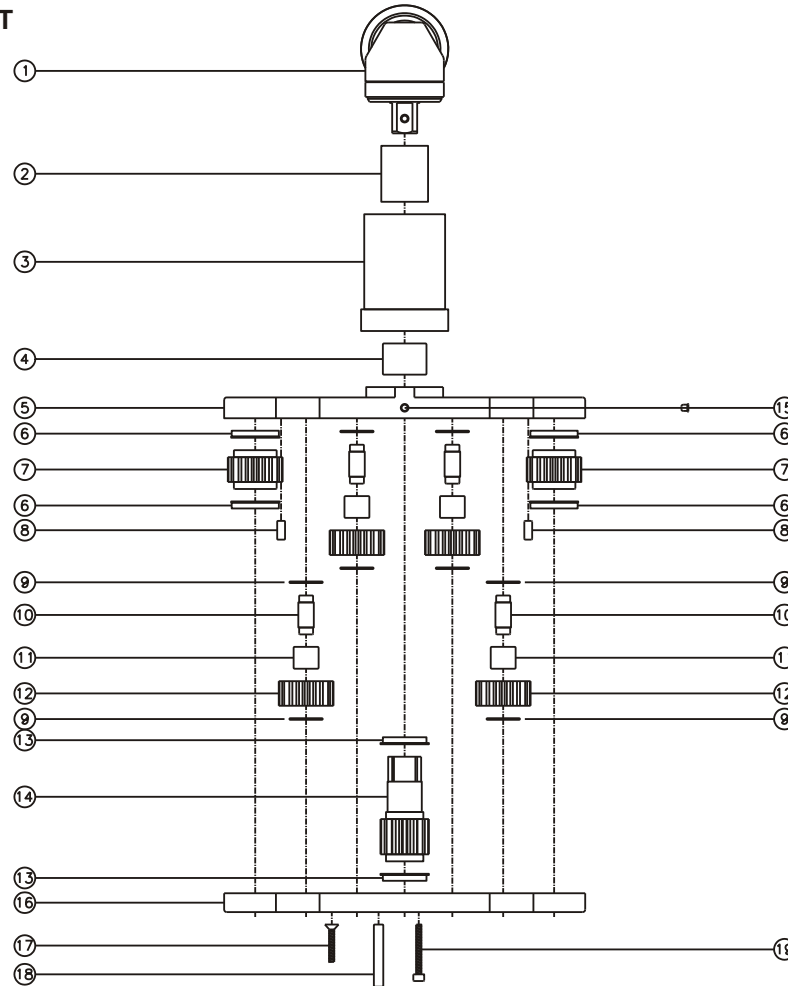
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	A/C 13L	11	Needle Bearing (4)	B-57			
2	Coupler	DS-123036	12	Idler Gear (4)	161616S2			
3	Angle Head Adapter	HA-132875B	13	Bushing (2)	A-4809B			
4	Needle Bearing	B-1110	14	Drive Gear	161467-12MSD			
5	Gear Housing (Top)	272520DB-2-H	15	Grease Fitting	1877			
6	Bushing (4)	A-5509	16	Gear Housing (Bottom)	272520DB-2-P			
7	Socket Gear (2)	161625S-XX	17	Screw #1 (4)	S-612			
8	Dowel Pin #1 (4)	DP-1006	18	Dowel Pin #2 (4)	DP-1220			
9	Thrust Race (8)	TRA-512M1	19	Screw #2 (4)	S-616SH			
10	Idler Pin (4)	IP-5725B						