



D & D PRODUCTION INC.

# ASSEMBLY NO. 272520AM-3

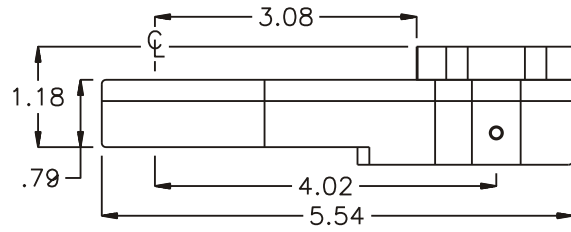
## HEAD NO. 3470

CROWFOOT ASS'Y  
Rev. B  
05-29-01

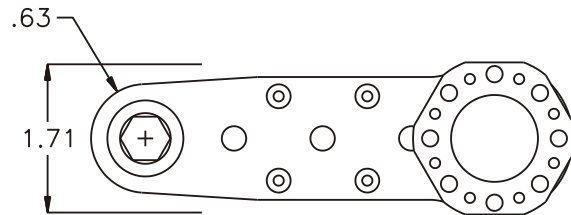
2500 WILLIAMS DRIVE • WATERFORD, MI • 48328

PHONE : (248) 334-2112 • FAX : (248) 334-0062

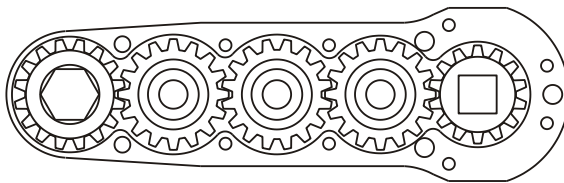
### SIDE VIEW



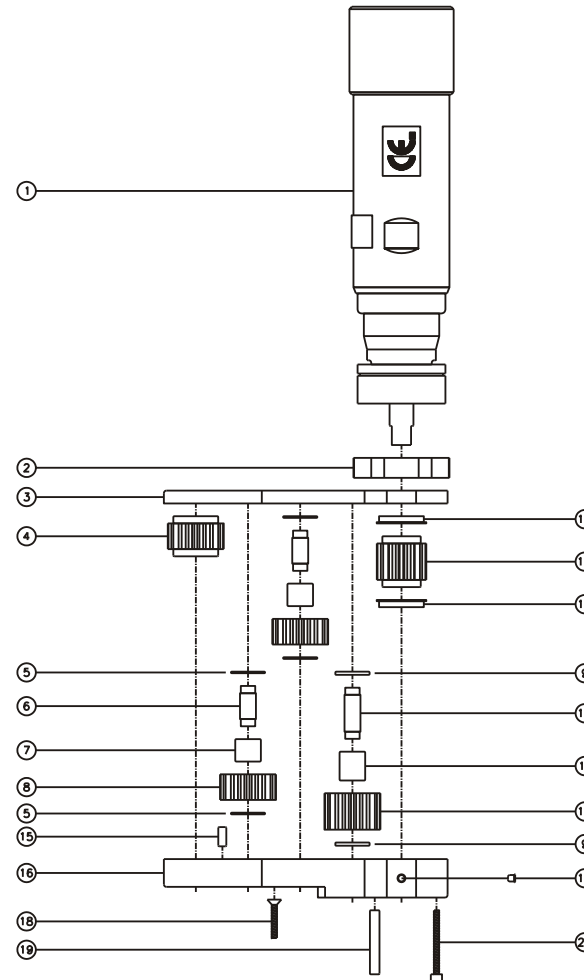
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Motor	GSE 56	11	Needle Bearing	B-59			
2	Motor Adapter	HA-56M	12	Lg. Idler Gear	161623S2			
3	Gear Housing (Top)	272520AM-3-H	13	Bushing (2)	A-4809B			
4	Socket Gear	161625SM1-XX	14	Drive Gear	161432S-38SD			
5	Thrust Race (4)	TRA-512M1	15	Dowel Pin #1 (2)	DP-1006			
6	Sm. Idler Pin (2)	IP-5725B	16	Gear Housing (Bottom)	272520AM-3-P			
7	Needle Bearing (2)	B-57	17	Grease Fitting	1877			
8	Sm. Idler Gear (2)	161616S2	18	Screw #1 (4)	S-612			
9	Thrust Race (2)	TRB-512M	19	Dowel Pin #2 (3)	DP-1220			
10	Lg. Idler Pin	IP-5932	20	Screw #2 (4)	S-620SH			