



D & D PRODUCTION INC.®

# ASSEMBLY NO. 271620DB-4

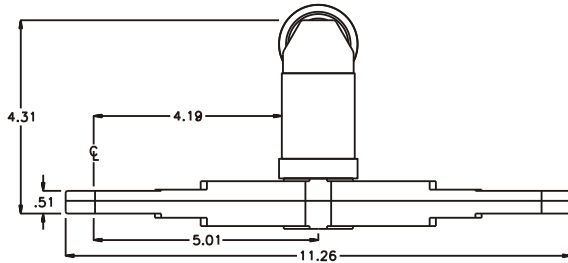
## HEAD NO. 1486

CROWFOOT ASS'Y  
Rev. A  
10-24-02

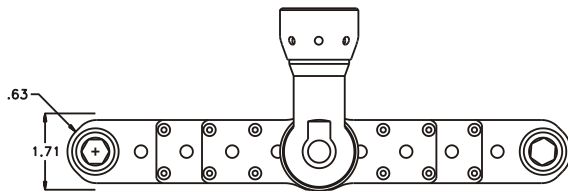
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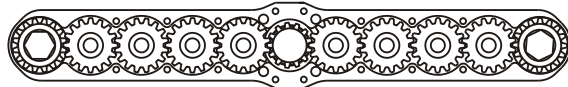
### SIDE VIEW



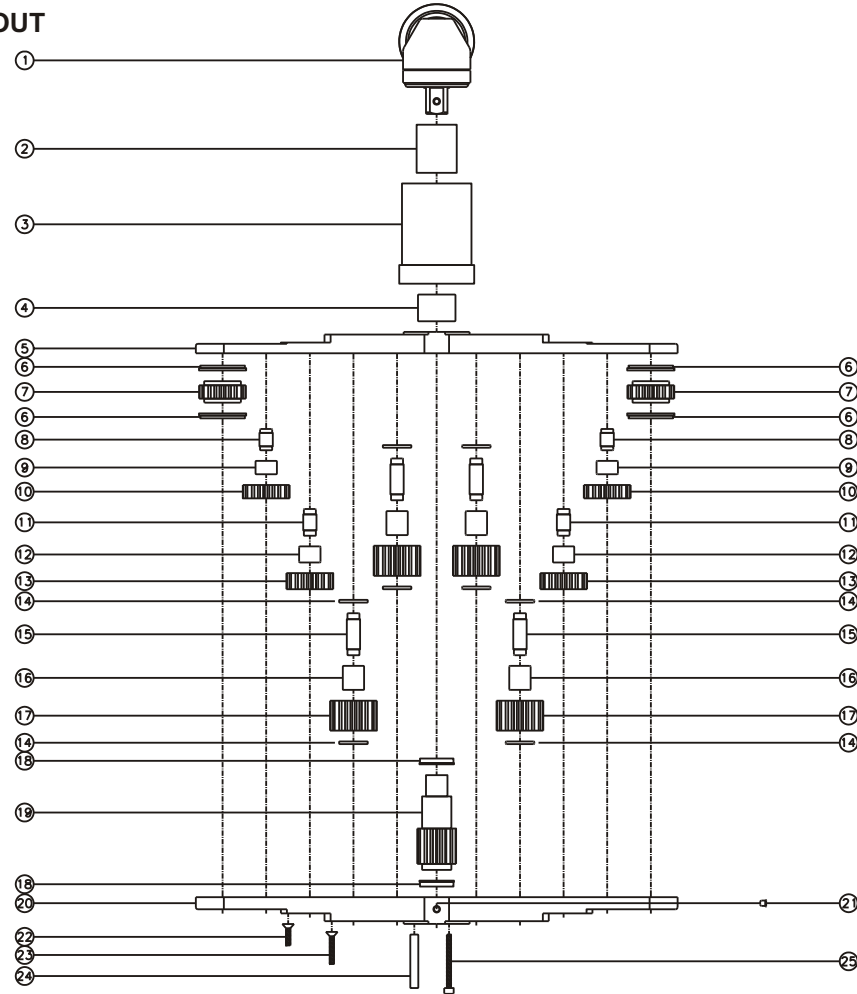
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	A/C 13L	11	Idler Pin #2 (2)	IP-5620	21	Grease Fitting	1877
2	Coupler	DS-123036	12	Needle Bearing (2)	B-56	22	Screw #1 (4)	S-608
3	Angle Head Adapter	HA-132875B	13	Idler Gear #2 (2)	161612S	23	Screw #2 (8)	S-612
4	Needle Bearing	B-1110	14	Thrust Race (8)	TRB-512M	24	Dowel Pin (4)	DP-1220
5	Gear Housing (Top)	271620DB-4-H	15	Idler Pin #3 (4)	IP-5932	25	Screw #3 (4)	S-620SH
6	Bushing (4)	A-4375-M5	16	Needle Bearing (4)	B-59			
7	Socket Gear (2)	161616S-XX	17	Idler Gear #3 (4)	161623S2			
8	Idler Pin #1 (2)	IP-5516A	18	Bushing (2)	A-4409			
9	Needle Bearing (2)	B-55	19	Drive Gear	161371-12MSD			
10	Idler Gear #1 (2)	161610S	20	Gear Housing (Bottom)	271620DB-4-P			