



D & D PRODUCTION INC.

# ASSEMBLY NO. 251817FR-0

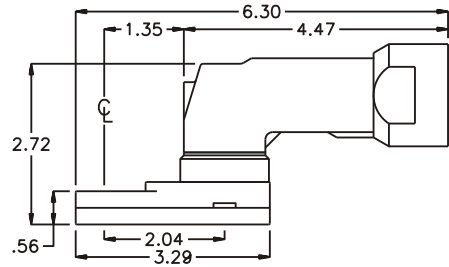
## HEAD NO. 8227

CROWFOOT ASS'Y  
Rev. A  
04-01-02

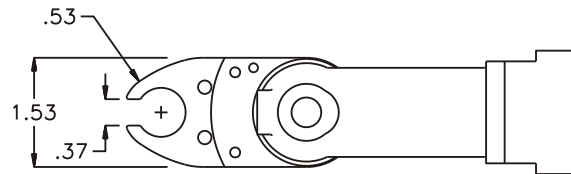
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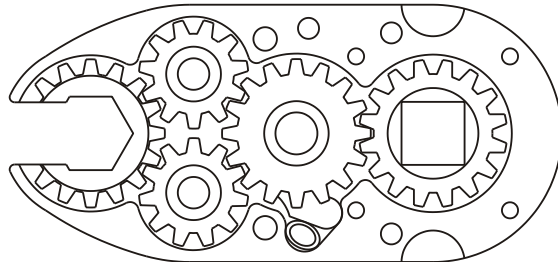
### SIDE VIEW



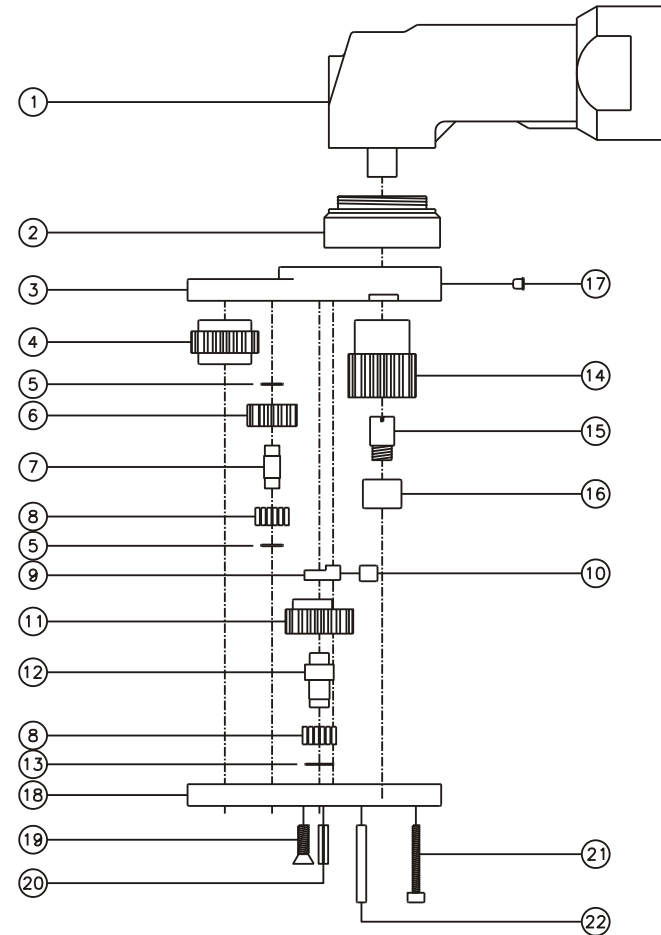
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.	ITEM	DESCRIPTION	PART NO.
1	Angle Head	GSE 5714	11	Cam Gear	201614-C	21	Screw #2 (4)	S-414SH
2	Angle Head Adapter	HA 5714	12	Cam Pin	IP-0823	22	Dowel Pin (2)	DP-816
3	Gear Housing (Top)	251817FR-0-H	13	Thrust Race	W-1390-016			
4	Socket Gear	201618-1-XX	14	Drive Gear	201632F-SD			
5	Thrust Race (4)	W-991-020	15	Drive Pin	TP-5618			
6	Idler Gear (2)	201109	16	Needle Bearing	B-56			
7	Idler Pin (2)	IP-0718	17	Grease Fitting	1877			
8	Bearing Needles (45)	LR15M58	18	Gear Housing (Bottom)	251817FR-0-P			
9	Pawl	0604-RPS-P	19	Screw #1 (2)	S-808			
10	Pawl Spring	RS-0810	20	Roll Pin	RP-808			