



D & D PRODUCTION INC.

# ASSEMBLY NO. 251817F-1

## HEAD NO. 8250

CROWFOOT ASS'Y  
Rev. C  
06-22-01

2500 WILLIAMS DRIVE •

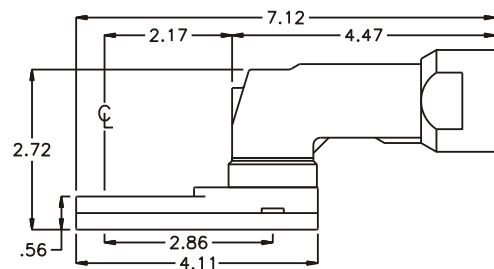
WATERFORD, MI •

48328

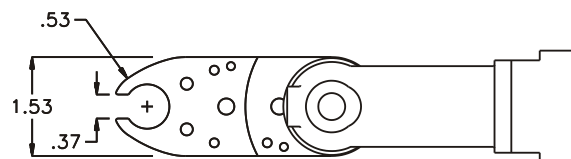
PHONE : (248) 334-2112 •

FAX : (248) 334-0062

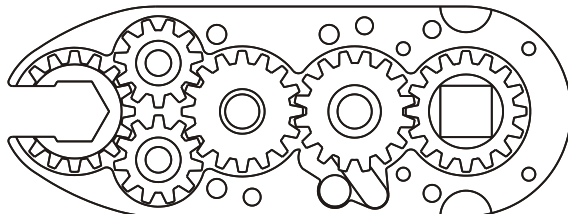
### SIDE VIEW



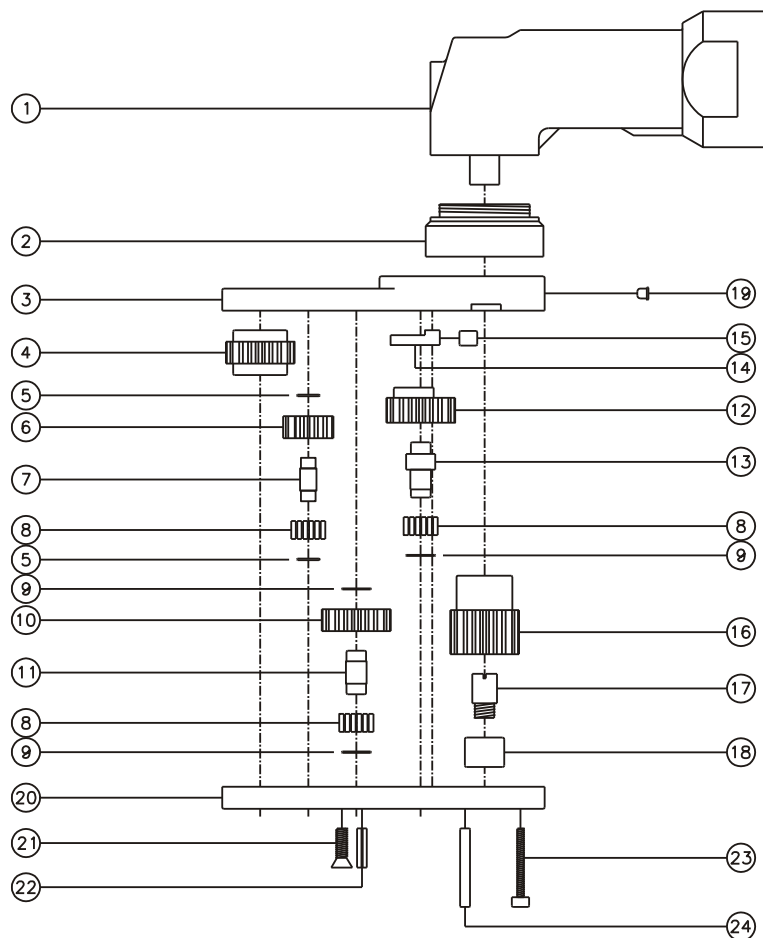
### TOP VIEW



### GEAR ASSEMBLY



### PARTS BLOWOUT



| ITEM | DESCRIPTION          | PART NO.    | ITEM | DESCRIPTION           | PART NO.    | ITEM | DESCRIPTION   | PART NO. |
|------|----------------------|-------------|------|-----------------------|-------------|------|---------------|----------|
| 1    | Angle Head           | GSE 5714    | 11   | Lg. Idler Pin         | IP-0818     | 21   | Screw #1 (3)  | S-808    |
| 2    | Angle Head Adapter   | HA 5714     | 12   | Cam Gear              | 201614-C    | 22   | Roll Pin (2)  | RP-808   |
| 3    | Gear Housing (Top)   | 251817F-1-H | 13   | Cam Pin               | IP-0823     | 23   | Screw #2 (4)  | S-414SH  |
| 4    | Socket Gear          | 201618-1-XX | 14   | Pawl                  | 8210-P      | 24   | Dowel Pin (2) | DP-816   |
| 5    | Sm. Thrust Race (4)  | W-991-020   | 15   | Pawl Spring           | RSS-0810    |      |               |          |
| 6    | Sm. Idler Gear (2)   | 201109      | 16   | Drive Gear            | 201632F-SD  |      |               |          |
| 7    | Sm. Idler Pin (2)    | IP-0718     | 17   | Drive Pin             | TP-5618     |      |               |          |
| 8    | Bearing Needles (62) | LR15M58     | 18   | Needle Bearing        | B-56        |      |               |          |
| 9    | Lg. Thrust Race (3)  | W-1390-016  | 19   | Grease Fitting        | 1877        |      |               |          |
| 10   | Lg. Idler Gear       | 201609      | 20   | Gear Housing (Bottom) | 251817F-1-P |      |               |          |